

Date: Monday, 08/09/2008 11:38:41 AM
User: Melanie Fauteux











Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EXTENSION TUBE ADJUSTMENT
Job Number	: 41882		
Estimate Number	: 12073		
P.O. Number	:	Part Number	: PB6743001293
This Issue	: 08/09/2008 S.O. No. :	Drawing Number	: B6743001 PAGE38
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	: 40061	Material	:
Written By	:	Due Date	: 15/09/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>MNF 08-09-08</u>		
Comment	: Est. A 05.08.29 . New issue .KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M7075T6R2000	7075 RD bar 2.00
		
	Comment: Qty.: 0.1575 f(s)/Unit Total: 0.7875 f(s) Material: 7075-T6511 Bar Ø2.00 (QQ-A-200/11) (M7075T6R2.000) Folio Rev: <u>B</u> Dwg Rev: <u>B1</u> Identify for B67-43001-293 Batch: <u>m 18/81</u> <u>MNF 08/09/13</u>	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		
	Comment: HARDINGE CNC LATHE SMALL Turn as per Folio FA 552 & Dwg B67-43001 <u>MNF 08/09/13</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>MNF 08/09/13</u>	
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		
	Comment: CONVENTIONAL MILLING MACHINE <u>Lathe</u> Knurl as per Dwg B67-43001 using 1.200" pitch knurling wheels <u>J.F. 08/09/20</u> ⑦	
5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>J.F. 08/09/20</u> ⑦	

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Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

8/08/09/21

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-1

08/09/22

7X

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

Mask threaded section and inside bore

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

10-20
32001
10-50

YU

08/09/27

7X

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

P 8/9/29 (7)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

P 8/9/29 (7)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/03

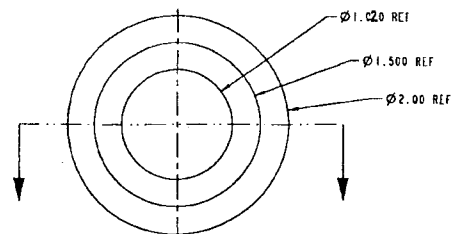
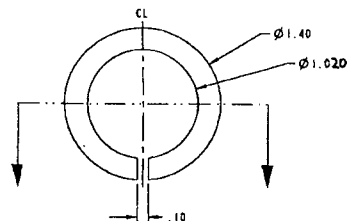
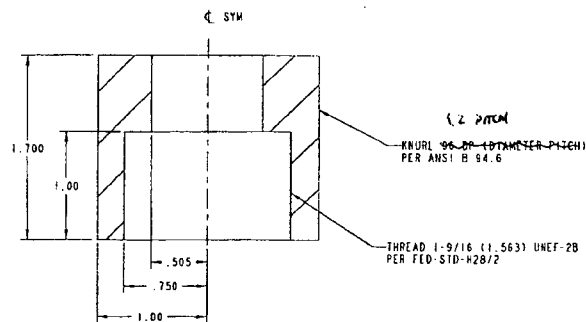
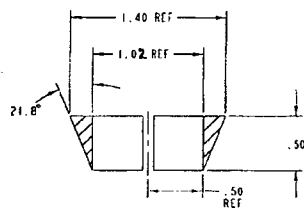
Job Completion



U 08/10/02

08816 #

RELEASED
06-01-20



① -291 CLAMP BUSHING
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

① -293 EXTENSION TUBE ADJUSTMENT FITTING
JLM
MATL: 7075-T6511, 00-A-200/11
SCALE 2.000

PREMIER AVIATION, INC.			
3007 Aviation Parkway, Grand Prairie, Texas 75050			
DATE	CDOT INVENT NO.	QWC NO.	REV.
01/05/88	0805UV8	B67-43001	1
SCALE	1:1	SHEET	32 OF 45

ORIGINAL

DART AEROSPACE LTD	Work Order: 41882
Description: EXTENSION TUBE ADJUSTMENT	Part Number: PR6743001-2P3
Inspection Dwg: R Rev: R1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

X

[illegible]

Measured by:	mmc	Audited by:	SS	Prototype Approval:	N/A
Date:	08/09/13	Date:	08/09/13	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

